

# **Product Datasheet**

# Water for Injection

Bulk Packaged WFI-Quality Water



# **Product Information**

# Bulk Packaged for Commercial Use Elsewhere, Not for Parenteral Administration or IVD Use

Our WFI-Quality Water is aseptically processed from a validated Water For Injection System that meets current USP and EP specifications in the loop. Our WFI-Quality Water is not to be confused with Sterile Water for Injection which is intended for use in extemporaneous prescription compounding, and as a diluent for injectable parenteral products. We manufacture and test our Water For Injection (WFI)-quality products to strict industry standards. Prepared through a process of ultrafiltration, reverse osmosis, deionization, distillation and sterile filtration, we meet or exceed USP and EP requirements.

# Benefits

- Highest quality standards: WFI-Quality Water is manufactured according to 21CFR820 guidelines
- Fast implementation: Flexsafe® bags can be used at every stage of the process for all applications
- Regulatory compliant: WFI-Quality Water is released based on EP and USP specifications

# Derisking Media & Buffer Preparation by Outsourcing WFI-Quality Water

Release Criteria	Specifications (at 25 °C)	Test Method		
Sterility	Sterile	<usp71>   EP 2.2.6.1</usp71>		
Conductivity	≤5 µS/cm*	<usp645>   EP 2.2.38</usp645>		
pH	5 to 7	<usp791>   EP 2.2.3</usp791>		
Endotoxin	<0.25 EU/ml	<usp85>   EP 2.6.14</usp85>		
TOC**	<500 ppb in the loop***	<usp643>   EP 2.2.44</usp643>		

Feature	Benefit
Packaged in Flexsafe® bags	Ready-to-use
Manufactured and released according to both EP   USP	Fast validation
Off-the-shelf 20 L and 200 L bags	Instant capacity increase
Standard and customized bag sizes and designs	Avoid CAPEX for installing onsite WFI loop and associated maintenance costs

 $<sup>\</sup>leq$  5  $\mu$ S/cm is corresponding to the Conductivity packaged as specified in the European and US pharmacopeias

Our dedicated team of Project Managers will help you select the best solution for the supply of your products and minimize the burden of transport logistics associated with large volumes of liquids.

### WFI and Buffers in Biologics Manufacturing

All our liquid formulations are manufactured in ISO certified facilities following the strict guidelines and are packaged in our robust Flexsafe® bags. The complete range of scalable Flexsafe® bags enables you to implement single-use bioprocessing throughout all steps of drug manufacture, from process development to production - all using just one film.

- WFI-Quality Water
- Acids, Bases & Alcohols (HCI, NaOH, EtOH)
- Organic Solvents (Glycine, HEPES)
- Phosphate- and Amine-based (PBS, Tris)

Description	Region	Primary Packaging	Material Number	Secondary Packaging	Material Number
WFI-Quality Water 20 L	Europe & Asia	Flexsafe® 2D Bag	FLS311046	Corrugated Plastic Box	CFB3FA3306
WFI-Quality Water 200 L	Europe & Asia	Flexsafe® 3D Bag	FIS311208	PE Drum	CFB3FA3309
WFI-Quality Water 20 L	Americas	Flexsafe® 2D Bag	FLS308138	Corrugated Plastic Box	CFB3FA3206
WFI-Quality Water 200 L	Americas	Flexsafe® 3D Bag	FIS307161	PE Drum	CFB3FA3209

### Your Customized Formulations

Our buffer & media specialists will support you to create a solution that perfectly matches your expectations. For critical raw materials you can either request specific suppliers or rely upon our established global network of qualified suppliers. Customized primary and secondary packaging and release assays are also available upon request to our Media Project Managers.

### Germany

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For further contacts, visit sartorius.com

## **USA**

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TOC: Total Organic Carbon

<sup>\*\*\* 500</sup> ppb is the requirement for water in the recirculating loop as specified in the European and US pharmacopeias